Finishing Table

Hazards:

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| **Hazards** | **Controls** |
| Noise | Class 5 hearing protection must be worn. These may be ear plugs or ear muffs. |
| Manual handling | Use appropriate lifting techniques: bend your knees, not your back. Do not twist. Turn using your feet and keeping your body straight.  Hold timber close to your body.  Gloves are provided and are optional. |
| Nail gun operation | Only trained and authorised people are to operate the nail gun.  The operator’s hands must be away from the firing area.  Nail the bottom of the timber first. |
| Trip hazards | Be aware of where the air hose is. Keep it out of the way. |

PPE:



Qualification:

Only trained and authorised staff are to work at the finishing table.

Pre-start checks:

Check the condition of the nail gun. Ensure the hoses are in good condition and the coupling is secure.

Operation: Finishing Table

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|  | Step | Action |
| 1 | * Add lintels, etc. as required. * Rip down where needed to correct size. * Shoot skew nails in from nogs to stud. |

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| Step | Action |
| 2 | * Check the frames to ensure there is no bowing. * If there is bowing, remove the stud, adjust the nog and replace the stud. * Apply additional items such as angle braces, etc. * Check overall quality and ensure it is within the customer’s expectation: all components flush, all nails nailed tidily, all timber aligned. * Nail frames to each other, on outside of frame, for transport stability. |

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| Step | Action |
| 3 | * Move the frame to the stack for removal. * Use two people if the frame is heavy. * Strap finished product with metal band strapping. * Wrap the finished product with plastic sheeting and nail into place. * Apply the correct label to the finished packet. * Check the measurements of the finished product against the label. * Move outside for removal by the forklift operator. |

Shut Down:

Tidy up the area.

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| **DATE** | **TRAINEE NAME** | **SIGNATURE** | **TRAINER** | **SIGNATURE** |
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